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United States
Department of
Agriculture
Agricultural
Marketing
Service

Dairy
Division

July 1991

Dairy Plants Surveyed and Approved for USDA Grading Service

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The Dairy Division of the USDA, Agricultural Marketing Service, announced that it has approved for the USDA Grading Service a list of dairy plants surveyed and approved for the USDA Grading Service. The list of approved plants is available on the USDA Grading Service website at <http://www.ams.usda.gov/grading>.

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PREFACE

The dairy plants listed in this publication are inspected periodically by the U.S. Department of Agriculture (USDA). USDA has two types of dairy plant approvals. Those operations denoted with "P" codes (packaging and processing) have only partial approval, and the resulting products may not be officially graded. (See pp. 24 - 26 for further details.) All other product codes--B, C, F, D, M, S, and W--denote products that are eligible for official grading service. Plant approval for grading service does not constitute an endorsement of product quality; however, such assurance could be achieved by official grading to meet a U.S. grade standard or a quality specification of the buyer or seller.

Plant approval is determined by unannounced inspections, conducted at least twice yearly and covering more than 100 items, including milk supply, plant facilities, condition of equipment, sanitary practices, and processing procedures. The inspection criteria are outlined in "General Specifications for Dairy Plants Approved for USDA Inspection and Grading Service" (7 CFR 58.101 to 58.938) administered by the Dairy Division of USDA's Agricultural Marketing Service (AMS).

The USDA plant inspection program is widely used by the dairy industry. Plant managers recognize it as an important means for improving and maintaining a sound operation for producing dairy products that will meet specific grade or contract requirements and that have the uniform quality essential for buyer and consumer approval and protection. Buyers also find this program a reliable guide to sources for dependable dairy products.

The Dairy Grading Branch of the AMS, Dairy Division also provides service under its resident grading and quality control service. Plants using this service are shown in this publication with an asterisk. This full-time program offers on-the-spot official grading of the plant's manufactured products, laboratory testing and quality control, and plant inspection services. The resident program also makes available to the plant manager the technical know-how and experience of the Dairy Grading Branch's supervisory staff for help in solving product quality problems.

Plant inspection services and the Resident Grading and Quality Control Program are available on a voluntary basis, and fees are charged to cover costs. Managers of dairy plants or other interested persons may obtain information about these services by contacting the National Field Office of the Dairy Grading Branch in Glen Ellyn, Illinois.

Plants listed in this publication are identified by State-assigned code numbers (where available) in accordance with the national uniform coding system known as FIPS (Federal Information Processing Standards). Each State has been assigned a two-digit number which appears in this publication before the name of the State. The State-assigned plant number identifying the plant precedes the plant name.

This publication is revised every three months to reflect changes in plant approval and to include new plants.

USDA inspection and grading services are performed under the "Regulations Governing the Inspection and Grading Services of Manufactured or Processed Dairy Products," 7 CFR 58.1 to 58.63.

NOTICE TO USDA APPROVED PLANTS RECEIVING CREAM

The General Specifications for Approved Plants and Standards for Grades of Dairy Products, Section 58.101(d), published October 10, 1975, requires approved plants to "receive dairy products only from plants, transfer stations, receiving stations, and cream buying stations which satisfactorily comply with the applicable requirements of this subpart as determined by the Administrator."

With the exception of plants supplying cream to USDA approved plants, we have applied this requirement uniformly. The exception was granted to permit the use of farm separated cream at USDA approved facilities. It was determined to be unfair to require cream source approval as there is no manageable or equitable way to inspect facilities shipping farm separated cream. On August 27, 1985, the General Specifications were amended to delete the references that permitted farm separated cream to be received by dairy plants surveyed and approved for USDA grading service. As a result of this amendment, approval of the remaining cream sources can be accomplished as equitably as for all other dairy product sources. The continued absence of approved cream sources is an unjustifiable inconsistency in the inspection requirements which we propose to correct.

Therefore, in order to apply our plant survey requirements uniformly to all segments of the industry, the Dairy Grading Branch will require that all suppliers of cream to USDA approved plants be inspected and/or approved by the Dairy Grading Branch, Dairy Division, AMS, USDA. In order to prevent duplication of inspection, cream supplies originating from plants acceptable to the National Conference on Interstate Milk Shipments (NCIMS) and other regularly inspected Grade A sources will be acceptable without additional USDA inspection.

Full USDA implementation of this requirement will not become effective until July 1, 1991, allowing plants not currently USDA approved to become familiar with the USDA requirements and, if necessary, modify their current practices and facilities. After July 1, 1991, plants which continue to receive cream from unapproved sources will be assigned the Ineligible USDA status.

To receive copies of the General Specifications for Approved Plants and Standards for Grades of Dairy Products or to request a USDA inspection to determine USDA plant status please contact:

LeRoy Iverson, National Field Director
800 Roosevelt Road
Building A, Suite 200
Glen Ellyn, Illinois 60137
Telephone (708) 790-6920

NOTICE TO USDA APPROVED PLANTS

Pasteurization of dairy products in properly designed, operated and sealed pasteurization systems is vital to assure the public health safety of most dairy products. For this reason, the Dairy Grading Branch has required pasteurization of applicable dairy products in dairy plants which are surveyed and approved for USDA grading service.

During the development and implementation of membrane processing technology in the dairy industry, pasteurization has been required for all membrane processed products except RO concentrated whey (W19) when it was declared to be used for further processing.

Public, industry, and USDA concerns for food safety issues initiated a reevaluation by the Dairy Grading Branch of this pasteurization exception for RO concentrated whey (W19). Technological advances in membrane processing have minimized the detrimental effects of pasteurization on product functionality.

Effective July 1, 1991, pasteurization will be required for all dairy plants producing RO whey concentrate (W19) which are surveyed and approved for USDA grading service by the Dairy Grading Branch.

Codes shown below denote products that are eligible for USDA grading or inspection service at USDA-approved dairy plants listed in this publication.

Butter Products-B

B1 Butter
B3 Anhydrous milkfat
B5 99.8% Milkfat from whey cream
B6 Concentrated milkfat

Cheese and Cheese Products-C

C1 Cheddar
C2 Colby
C3 American (Cheddar, Colby, Granular curd, Washed curd)
C4 Swiss
C5 Brick
C6 Muenster
C7 Monterey Jack
C8 Limburger
C9 Neufchatel
C10 Cream Cheese
C11 Bakers
C12 Cottage
C13 Farmers
C14 Ricotta
C15 Ricottone
C16 Blue
C17 Mozzarella, part-skim mozzarella, low-moisture mozzarella, low-moisture part-skim mozzarella
C18 Provolone
C20 Parmesan
C21 Romano
C22 Hard grating cheese
C30 Edam
C31 Gouda
C33 Caciocavallo
C34 Asiago
C36 Gorgonzola
C37 Bondost

C38 Cheese curd
C39 Brie
C40 Camembert
C41 Feta
C42 Fontinella
C44 Semisoft cheeses, Semisoft part-skim cheeses
C45 Skim milk cheese for manufacturing
C46 Havarti
C47 Natural cheese trim
C48 Non-varietal String/Strip Cheese

Frozen Dessert Products-F

F1 Ice Cream Mix
F4 Ice Milk Mix (formerly M 22)
F8 Frozen Yogurt Mix
F12 Frozen Tofu Mix
F15 Ice Cream Mix Base (formerly M 23)

Milk and Liquid Dairy Products-M

M1 Milk
M2 Cream
M3 Whey cream
M4 Sour cream, acidified sour cream
M5 Plastic cream
M7 Skim milk
M8 Condensed skimmilk
M9 Condensed milk
M10 Sweetened condensed milk
M11 Evaporated milk
M12 Evaporated filled milk
M13 Sweetcream buttermilk
M14 Condensed sweetcream buttermilk
M15 Buttermilk product
M16 Condensed buttermilk product
M18 Neutralized buttermilk
M19 Condensed neutralized buttermilk
M20 RO concentrated milk

Codes shown below denote products that are eligible for USDA grading or inspection service at USDA-approved dairy plants listed in this publication.

*Plants approved for codes marked with an asterisk are subscribing to the USDA Salmonella surveillance program, which monitors plant control by quarterly USDA sampling and testing of product and environmental samples, together with an established system of followup in the event of a positive result. While this USDA monitoring implies a certain degree of safety, the relatively low level of official testing does not ensure the absence of Salmonella organisms in products manufactured in USDA-approved operations.

Dry Milk Products-D

- *D1 Nonfat dry milk, spray process
- *D2 Instant nonfat dry milk
- *D3 Dry cream
- *D4 Dry whole milk, spray process
- *D6 Dry sweetcream buttermilk, spray process
- *D8 Dry cultured buttermilk, spray process
- *D9 Dry buttermilk product, spray process
- *D11 Instant dry whole milk

Whey and Whey Products-W

- W1 Whey
- W2 Concentrated whey
- *W3 Dry whey
- *W4 Instant dry whey
- *W5 Lactose
- W6 Reduced lactose whey
- W7 Concentrated reduced lactose whey
- *W8 Dry reduced lactose whey
- W9 Reduced minerals whey
- W10 Concentrated reduced minerals whey
- *W11 Dry reduced minerals whey
- W12 Reduced lactose and reduced minerals whey
- W13 Concentrated reduced lactose and reduced minerals whey
- *W14 Dry reduced lactose and reduced minerals whey
- W15 Whey protein concentrate
- W16 Concentrated whey protein concentrate
- *W17 Dry whey protein concentrate
- W18 RO concentrated whey, pasteurized
- W19 RO concentrated whey, unpasteurized, for further processing
- W20 Ultrafiltered whey permeate
- W21 Concentrated ultrafiltered whey permeate
- *W22 Dry reduced mineral whey protein concentrate

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Specialty Products-S

- *S1 Dry whey-buttermilk blend
- *S2 Dry whey-skim milk blend
- *S3 Dry dairy blend (all dairy ingredients)
- *S4 Dry dairy blend (with cereal ingredients)
- *S5 Calcium reduced dry skim milk
- *S6 Dry cream substitute
- *S7 Dry nondairy foods
- S12 Margarine
- *S13 Dry malted milk
- *S15 Dry infant formula
- S16 Yogurt
- *S18 Dry mix base for frozen desserts--ice milk & ice cream base
- S20 Nondairy topping
- S21 Pudding
- *S23 Dry modified whey-caseinate blend
- *S24 Dry skim milk- caseinate blend
- *S25 Dry whey-soya-caseinate blend
- *S26 Dry neutralized buttermilk
- *S27 Dry skim milk-buttermilk blend
- *S28 Dry whey caseinate blend
- *S29 Dry whey-soya isolate blend
- *S31 Dry whey-caseinate-skim milk blend
- *S32 Rennet treated, calcium reduced dry skim milk
- S33 Instant lowfat imitation dry milk
- *S37 Dry yogurt
- S38 Enzyme modified cheese product
- S39 Dairy dips, nondairy dips
- S40 Dry cultured whey
- S41 Dry cultured whey with cereal ingredients

SECTION I:

**LISTING OF PLANTS PRODUCING PRODUCTS
ELIGIBLE FOR USDA GRADING OR
INSPECTION SERVICE**

FOR LISTING OF PLANTS WHICH HAVE PROCESSING
OR PACKAGING OPERATIONS THAT MEET USDA REQUIREMENTS
FOR FACILITIES AND SANITATION, SEE SECTION II.

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
01-ALABAMA -----			
22	M & T CHEESE CO., INC.	UNIONTOWN	C3 M3
04-ARIZONA -----			
15	UNITED DAIRYMEN OF ARIZONA	TEMPE	B1 B6 D1
05-ARKANSAS -----			
12	HILLS VALLEY FOODS, INC.	BATESVILLE	C3 M3
180	MID-AMERICA DAIRYMEN, INC.	SILAM SPRINGS	M1
1225	OSCEOLA FOODS, INC.	OSCEOLA	B1 M2 M13
06-CALIFORNIA -----			
939	BEATRICE CHEESE	GUSTINE	C3 C10 C17 C18 W3
219	CALIFORNIA COOPERATIVE CREAMERY	HUGHSON	B1 D1 D6
649	CALIFORNIA COOPERATIVE CREAMERY	PETALUMA	B1 C3 C7 D1 D6 M9
720	CALIFORNIA MILK PRODUCERS	ARTESIA	B1 C3 C7 D1 D6 M2 M3
36	CARNATION COMPANY	GUSTINE	M11
2	CRYSTAL CREAM AND BUTTER CO.	SACRAMENTO	B1 D1
6	*DAIRYMAN'S COOP. CREAMERY ASSN.	TULARE	B1 C3 C7 D1 D6 D9 M2 M8 M9 M14 S3 W1 W2 W3 W6 W15 W16 W17
31	DANISH CREAMERY ASSN.	FRESNO	B1 D1 D6 M2 M8 M9 M14
91	F & A DAIRY OF CALIFORNIA	NEWMAN	C3 C7 C17 C18 M2 M3
53	FOSTER FARMS DAIRY	MODESTO	B1 D1 D4 D6 M8 M9 M14
3500	GARDENIA CHEESE	SOUTHGATE	C14 C17 C18 M2
4484	GLENN MILK PRODUCERS ASSN.	WILLOWS	B1 D1 D6
43	GOLDEN CHEESE CO. OF CALIFORNIA	CORONA	B1 C1 C7
50	HILMAR CHEESE CO.	HILMAR	C3 C7 C17 C18
1187	HUMBOLDT CREAMERY ASSN.	FERNBRIDGE	B1 D1 D2 D4 D6
541	HUMBOLDT CREAMERY ASSN.	LOLETA	M2 M8

*USDA RESIDENT GRADING SERVICE PROVIDED.

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
06-CALIFORNIA (CONT.)			
131	JERSEYLAND CHEESE	ORLAND	B1 C3 C7 M3
77	JOSEPH GALLO FARMS	ATWATER	C3 C7
25	KRAFT INC.	VISALIA	B1 D1 D6 M2 W17
33	LEPRINO FOODS	LEMOORE	C17 M2 W1 W2
65	LEPRINO FOODS	NEWMAN	M2
69	LEPRINO FOODS	TRACY	C17 M2
229	MASSON CHEESE CORP.	VERNON	C33
858	REAL FRESH	VISALIA	M1
748	SAN JOAQUIN VALLEY DAIRYMEN	LOS BANOS	B1 D1 D6 M9
94	SAN JOAQUIN VALLEY DAIRYMEN	TURLOCK	D1 M2
10	SANTEE DAIRIES INC.	LOS ANGELES	B1 M8 M9
4077	SORRENTO CHEESE CO., INC.	SAN JOSE	C14 C17 M2 M3 W3
5065	VELLA CHEESE COMPANY	SONOMA	M2
08-COLORADO			
56	LEPRINO FOODS	DENVER	C14 C17
13-GEORGIA			
80	CARROLLTON JOINT VENTURE	CARROLLTON	C3
100	DAIRYMEN, INC.	SAVANNAH	M1
16-IDAHO			
61	AVONMORE WEST, INC.	GOODING	C3 M3
16	DAIRYMEN'S CREAMERY ASSN., INC.	CALDWELL	B1 C3 D1 D6 M3 M8 M14 W1 W2 W3
46	KRAFT FOODS	BLACKFOOT	C20 M2 M3
52	KRAFT FOODS	RUPERT	C20 M2 M3
59	NELSON RICKS CREAMERY CO.	REXBURG	C3 C7 M3
66	PET INC.	BUHL	M1 M11
3	SWISS VILLAGE CHEESE CO.	NAMPA	C3 C7
47	WARD'S CHEESE	CAREY	C3 M3
60	WARD'S CHEESE	RICHFIELD	C3 M3
28	WESTERN AMERICAN CHEESE CO., INC.	IDAHO FALLS	C3 C7 C17 C18 M2 M3 W2
71	WESTERN DAIRYMEN COOPERATIVE, INC.	TWIN FALLS	B5 C3 C7 C17 M3

DAIRY PLANTS SURVEYED AND
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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
17-ILLINOIS -----			
2650	CARNATION CO.	JACKSONVILLE	S6
267	DEAN FOODS CO.	PECATONICA	S6
135	DEAN FOODS CO.	ROCKFORD	C12 M2 M4 S6 W2 W9 W10 W19
528	KENT CHEESE COMPANY	KENT	C17 C18 C21 M1 M2 M3
559	KOLB-LENA	LENA	C1 C4 C5 C7 C39 C40 C41 C46
561	KRAFT FOODS, INC.	GALENA	C3 C4 M3
565	KRAFT FOODS, INC.	STOCKTON	C4 M3
205	MILNOT COMPANY	LITCHFIELD	B1 M1 M11
582	NAUVOO CHEESE COMPANY	NAUVOO	C16
55M	PREFERRED MILK, INC.	CHICAGO	S1 S3 S4 S25 S28 S30
1598	SWISS VALLEY FARMS	MT. CARROL	M1
18-INDIANA -----			
1513	ASSOCIATED MILK PRODUCERS, INC.	WARSAW	M1
47	BEATRICE CHEESE, INC.	AUBURN	C1 C2 C7
1226	BEATRICE CHEESE, INC.	SHIPSEWANA	M1
61	DAIRY FARM PRODUCTS GOSHEN MILK DIV.	GOSHEN	B1 D1 D6 M2 M8 M9 M13 M14
1532	DEUTSCH KASE HAUS	MIDDLEBURY	C2 C3 M3
95	GRAHAM CHEESE CO.	ELNORA	C1 C2 C3 M3
65	NEW PARIS CREAMERY CO.	NEW PARIS	M1 M2
19-IOWA -----			
306	ASSOCIATED MILK PRODUCERS, INC.	ARLINGTON	B1 D1 M2 M8
71	ASSOCIATED MILK PRODUCERS, INC.	FESTINA	M1
35	ASSOCIATED MILK PRODUCERS, INC.	FREDERICKSBURG	C3 C17 D1 D6 D9 M2 M3 M7 M8 W2
30	ASSOCIATED MILK PRODUCERS, INC.	KIMBALLTON	M1
105	*ASSOCIATED MILK PRODUCERS, INC.	MASON CITY	D2
296	ASSOCIATED MILK PRODUCERS, INC.	SANBORN	C2 C3 M3 W2
96	ASSOCIATED MILK PRODUCERS, INC.	SIBLEY	D1 D2 M1 M2 M8
12	BANCROFT CO-OP CREAMERY	BANCROFT	M1
305	BEATRICE CHEESE	FREDERICKSBURG	C9 C10 C17 C23 M2 M4 W2 W3

*USDA RESIDENT GRADING SERVICE PROVIDED.

DAIRY PLANTS SURVEYED AND
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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
19-IOWA (CONT.)			
77	BEATRICE CHEESE	PRESTON	C17 C18 C21 M3 W2
344	BEATRICE CHEESE	SULLY	M1
16	BREMER COOP. CREAMERY	WAVERLY	M1
21	CALHOUN COOP. CREAMERY CO.	LANSING	M1
23	CARNATION COMPANY	WAVERLY	D2
299	EVERTS MILK ROUTE	HOLLAND	M1
319	FARMERS CO-OP CREAMERY CO.	GREELEY	M1
358	HELLE TRANSFER STATION	EARLVILLE	M1
304	KESLEY CO-OP CREAMERY CO.	KESLEY	M1
214	LAKE MILLS CO-OP CREAMERY	LAKE MILLS	M1 M7
28	LUDLOW DIV. OF WAPSIE VALLEY CREAMERY	WAUKON	M1
56	MERLE HALL TRUCKING, INC.	BROOKLYN	M1
91	ORAN CO-OP CREAMERY	ORAN	M1
314	POTTER SIDING CO-OP CREAMERY CO.	TRIPOLI	B1 M1 M7
360	SCHNEIDER TRANSFER	POSTVILLE	M1
326	STACYVILLE CO-OP CREAMERY ASSOCIATION	STACYVILLE	M1
355	SWISS VALLEY FARMS	CORYDON	M1
336	SWISS VALLEY FARMS	DAVENPORT	M1
145	SWISS VALLEY FARMS	DUBUQUE	M1
22	SWISS VALLEY FARMS	HOPKINTON	C1 C3 M1 M3 W1 W15 W21
119	SWISS VALLEY FARMS	JESSUP	M1
288	SWISS VALLEY FARMS	MAQUOKETA	D1 D6 M1 M2 M8 M9 W17
89	SWISS VALLEY FARMS CO.	LUANA	C4 C9 C10 M2 M3 W1 W2 W3
7	SWISS VALLEY FARMS-GUNDER	POSTVILLE	C3 M3 W1
107	TWIN COUNTY DAIRY, INC.	KALONA	C3 M3
34	WAPSIE VALLEY CREAMERY, INC.	INDEPENDENCE	C2 C3 C7 M1 M3 W2 W5 W7 W8
196	WISCONSIN DAIRIES COOP.	CRESCO	D1 M1 M2 W17
302	WISCONSIN DAIRIES COOP.	DECORAH	C3 M3 W2 W20
294	WISCONSIN DAIRIES COOP.	WAUKON	M1
20-KANSAS			
461	ASSOCIATED MILK PRODUCERS, INC.	HILLSBORO	C3 M3 W16 W17
102	GARNETT FOODS, INC.	GARNETT	C17 M3
327	MID-AMERICA DAIRYMEN, INC.	ELLIS	M1
351	MID-AMERICA DAIRYMEN, INC.	ERIE	M1

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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
20-KANSAS (CONT.)			
120	MID-AMERICA DAIRYMEN, INC.	OTTAWA	M1
350	*MID-AMERICA DAIRYMEN, INC.	SABETHA	B1 B6 D1 D6 D9 M1 M2 M7 M8 M9 M10
126	MID-AMERICA DAIRYMEN, INC.	WAMEGO	C5 C6 C36
375	PIONEER CHEESE COMPANY, INC.	MOUNDRIDGE	C3 M3
21-KENTUCKY			
222	CARNATION CO.	MAYSVILLE	M11
204	DAIRYMEN, INC.	GLASGOW	C3 C17 M3
20	DAIRYMEN, INC.	LOUISVILLE	D1 M1 M2 M8
214	FROMAGERIES BEL, INC. BEL CHEESE DIV.	LITCHFIELD	C1 C3 M3
217	HART COUNTY CREAMERIES, INC.	HORSE CAVE	C3 M3
239	MOUNTAIN CHEESE PRODUCTS, INC.	ALBANY	C3 M3
22-LOUISIANA			
592	DAIRYMEN, INC.	FRANKLINTON	B1 D1 M1 M2 M8
535	GULF DAIRY ASSN., INC.	KENTWOOD	C3 M1 M2 M3 M7
24-MARYLAND			
19	*MARYLAND-VIRGINIA MILK PRODUCERS ASSN.	LAUREL	B1 B3 D1 D6 M8
25-MASSACHUSETTS			
18	AGRI-MARK, INC.	W. SPRINGFIELD	B1 D1 M2 M8
26-MICHIGAN			
17	DEAN FOODS CO.	WAYLAND	S6
436	FRIGO CHEESE CORP.	CARNEY	C10 C17 C18 C20 C21 M1 M2 M3
303	KALAMAZOO CREAMERY CO.	KALAMAZOO	B1 D1 D4 D6 M1 M2 M8 M9 M13 M14

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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
26-MICHIGAN (CONT.)			
137	KRAFT FOODS, INC.	PINCONNING	C1 C2 C7 C17 M2 M3
930	LEPRINO FOODS	ALLENDAL	C17 M1 M2 M3 W3
433	LEPRINO FOODS CO.	REMUS	C17 M1 M2 M3 W1 W2
608	MICHIGAN MILK PRODUCERS ASSN.	CONSTANTINE	B1 D1 D2 D6 M1 M2 M8 M9 M13
123	MICHIGAN MILK PRODUCERS ASSN.	OVID	B1 D1 D4 D6 M1 M2 M8 M9 M16
611	ROSS LABORATORIES	STURGIS	S15
27-MINNESOTA			
78	ASSOCIATED MILK PRODUCERS, INC.	BAGLEY	M1
661	ASSOCIATED MILK PRODUCERS, INC.	DAWSON	C3 M3 S2 1 W3
660	ASSOCIATED MILK PRODUCERS, INC.	DULUTH	M1
384	ASSOCIATED MILK PRODUCERS, INC.	HINCKLEY	M1
476	ASSOCIATED MILK PRODUCERS, INC.	NEW PRAGUE	D1 D6 M1 M2 M7
31	*ASSOCIATED MILK PRODUCERS, INC.	NEW ULM	B1 M1
34	ASSOCIATED MILK PRODUCERS, INC.	OWATONNA	M1
4	ASSOCIATED MILK PRODUCERS, INC.	PALISADE	M1
506	ASSOCIATED MILK PRODUCERS, INC.	PAYNESVILLE	C3 M2 M3 W2
366	ASSOCIATED MILK PRODUCERS, INC.	PELICAN RAPIDS	M1
355	ASSOCIATED MILK PRODUCERS, INC.	ROCHESTER	C1 C2 C3 C7 M1 M3 W1 W2
444	BEATRICE FOODS	FARIBAULT	M1
360	BLUFFTON COOP. CRY.	BLUFFTON	B1 M1 M7 M13
293	BOCK COOP. CREAMERY	BOCK	M1
46	BONGARDS CREAMERIES	NORWOOD	B1 B6 C2 C3 C7 M1
301	BUCKMAN FARMERS COOP. CREAMERY ASSN.	BUCKMAN	M1
267	CASS CLAY CREAMERY, INC.	WAUBUN	M1
138	CLARKS GROVE CREAMERY	CLARKS GROVE	M1
490	COLD SPRING COOP. CREAMERY ASSN.	COLD SPRING	M1
139	CONGER COOP. CREAMERY CO.	CONGER	M1
900	DAN'S TRUCKING	RED LAKE FALLS	M1
391	EDGERTON COOP. CREAMERY	EDGERTON	M1
581	ELBA COOP. CREAMERY ASSN.	ALTURA	M1
294	FARMERS COOP. CREAMERY	FORESTON	M1
288	FIRST DISTRICT ASSN.	LITCHFIELD	C3

*USDA RESIDENT GRADING SERVICE PROVIDED.

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
27-MINNESOTA (CONT.)			
582	FREMONT COOP. CREAMERY ASSN.	UTICA	M1
20	GILMAN COOP. CREAMERY	GILMAN	M1
257	GLENCOE BUTTER & PRODUCE ASSN.	GLENCOE	C3 C38 M1 M2 M3
124	GRANGER FARMERS COOP. CRY.	GRANGER	M1
518	HOPE COOP. CREAMERY ASSOCIATION	HOPE	B1 M1 M7 M13
548	INTER-LAKES COOP. ASSN.	BROWNS VALLEY	M1
316	KAISER TRUCKING	LITTLE FALLS, MN.	M1
630	KRAFT FOODS	MELROSE	C2 C3 C20 C21 M3
547	LAND O'LAKES, INC.	BROWERVILLE	B1 D1 D6 M8 M9 M13 M14
192	LAND O'LAKES, INC.	CALEDONIA	M1
202	LAND O'LAKES, INC.	DALBO	C3 M3 W2
443	LAND O'LAKES, INC.	FARIBAULT	M1 M9
448	LAND O'LAKES, INC.	LUVERNE	D1 D3 M1 M2
369	LAND O'LAKES, INC.	PERHAM	C1 C3 M3 W1 W2 W3
156	LAND O'LAKES, INC.	PINE ISLAND	C3 M3 S3 W2 W3
588	LAND O'LAKES, INC.	ROLLINGSTONE	M1
451	LAND O'LAKES, INC.	ROSEAU	M1
398	LAND O'LAKES, INC.	FOSSTON	M1
305	LASTRUP COOP. CREAMERY ASSN.	LASTRUP	M1
242	LE SUEUR CHEESE CO.	LE SUEUR	C3 M3
306	LITTLE ROCK COOP. CREAMERY	ROYALTON	M1 M7
148	MAPLE ISLAND, INC.	WANAMINGO	D1 D3 D4 S18
646	MID-AMERICA DAIRYMEN, INC	ZUMBROTA	C3 C7 M3 W2
530	MID-AMERICA DAIRYMEN, INC.	BENSON	M1
260	MID-AMERICA DAIRYMEN, INC.	WINSTED	C1 C2 C3 M3 W2 W5 W8
484	MID-AMERICA DAIRYMEN, INC.	WINTHROP	B1 B3 B6 D1 D6 D9 W3 W8
367	MID-AMERICAN DAIRYMEN, INC.	FERGUS FALLS	C1 M3 W2
108	MILLERVILLE COOP. CREAMERY ASSN.	BRANDON	B1 M1 M7
819	NATIONAL FARMERS ORGANIZATION	RED LAKE FALLS	M1
639	NATIONAL FARMERS ORGANIZATION	SAUK CENTRE	M1
923	NATIONAL FARMERS ORGANIZATION	WADENA	M1
110	NELSON CREAMERY ASSOCIATION	NELSON	M1
339	NICOLLET FOOD PRODUCTS	NICOLLET	D1 D6 D9
556	PLAINVIEW MILK PRODUCERS	PLAINVIEW	B1 D1 M1 M2 M8 M13
310	RAMEY FARMERS COOP. CREAMERY	FOLEY	M1
587	RIDGEWAY FOODS, INC.	HOUSTON	M1

DAIRY PLANTS SURVEYED AND
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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
27-MINNESOTA (CONT.) -----			
356	ROCK DELL COOP. CREAMERY	BYRON	M1
653	SANDOZ NUTRITION	MINNEAPOLIS	D2
37	SPRINGFIELD COOP. CREAMERY ASSN.	SPRINGFIELD	B1 M1 M7
549	SWISS VALLEY FARMS	ELGIN	C1 C3 C7 M1 M3 W1
127	WISCONSIN DAIRIES COOP.	PRESTON	D1 D4 M2
28-MISSISSIPPI -----			
31	MC CLENDON CHEESE CO.	BOONEVILLE	C3 M3
20	MC CLENDON CHEESE CO.	NEWTON	C3
29-MISSOURI -----			
690	ASSOCIATED MILK PRODUCERS, INC.	KING CITY	M1
32	ASSOCIATED MILK PRODUCERS, INC.	MANSFIELD	C3 M3
31	ASSOCIATED MILK PRODUCERS, INC.	MOUNTAIN VIEW	C3 M1 M3
516	MID-AMERICA DAIRYMEN, INC.	CHILLICOTHE	C17 C18 M1 M2 M3 M8 W2
519	MID-AMERICA DAIRYMEN, INC.	ELDORADO SPRINGS	M1
419	MID-AMERICA DAIRYMEN, INC.	LANCASTER	M1
528	MID-AMERICA DAIRYMEN, INC.	LEBANON	M1
414	MID-AMERICA DAIRYMEN, INC.	MONETT	C3 D1 M1 M3
533	MID-AMERICA DAIRYMEN, INC.	MOUNT VERNON	C1 C17
534	MID-AMERICA DAIRYMEN, INC.	SPRINGFIELD	B1 B6 D1 M1 M2 M8 M14 S5
424	MILNOT COMPANY	SENECA	B1 M2 M11
806	OPIES MILKHAULERS, INC.	ELDON	M1
483	PERRYVILLE CHEESE CO.	PERRYVILLE	C3 M3
21	PRAIRIE FARMS DAIRY, INC.	ST. LOUIS	B1 M2 M13
585	SCHHELP'S TRANSFER STATION	EMMA	M1
331	WORREL TRANSPORT	MOUNTAIN GROVE	M1
30-MONTANA -----			
1378	BROSTEN'S CHEESE	BIG FORK	C1

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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
31-NEBRASKA -----			
580	ASSOCIATED MILK PRODUCERS, INC.	PLAINVIEW	M1
216	DODGE DAIRY PRODUCTS, INC.	DODGE	C17 C18 M3
93	LEPRINO FOODS CO.	CHAPPELL	C17 C18 M3
202	MID-AMERICA DAIRYMEN, INC.	HARTINGTON	C14 C15 C17 C18 M2 M3
67	*MID-AMERICA DAIRYMEN, INC.	NORFOLK	B1 B6 C17 D1 D6 M14 W17
43	MID-AMERICA DAIRYMEN, INC.	RAVENNA	C17 C18 M2 M3
58	MID-AMERICA DAIRYMEN, INC.	SUPERIOR	C17 M1 M2 M3 M4 M8
222	ORCHARD DAIRY PRODUCTS	ORCHARD	C3 C7 M3 S1 S2 5 S2 8 S2 9 W1 W2 W3 W15
236	WELKE TRANSFER	SPRINGVIEW	M1
212	**WEST POINT DAIRY PRODUCTS, INC.	WEST POINT	B1 B6
36-NEW YORK -----			
3661	BYRNE DAIRY, INC.	SYRACUSE	B1
8608	CARNATION CO.	SOUTH DAYTON	M11
1875	CHAUTAUQUA COUNTY AREA MILK PROD.	FALCONER	M1
329	CROWLEY FOODS, INC.	ARKPORT	B1 M2 M8
364MFG	DELTOWN CHEMURGIC CORP.	FRASER	S2 S4 S2 5 W3
284	EMPIRE CHEESE, INC.	CUBA	C1 C17 D1 M2 M3 M8 W2 W3
4127	FRIENDSHIP DAIRIES, INC.	FRIENDSHIP	B1 C12 C13 D1 D6 M4 M13 S16
8222	GREAT LAKES CHEESE OF NY, INC.	ADAMS	C1 M3 W2 W3
1564	H. P. HOOD, INC.	VERNON	C12 D1 M1 M2 M4 M7 M8 M9 S16 W1 W2 W3
2323	KRAFT GENERAL FOODS	CANTON	C1 M3 W2
2010	KRAFT, INC.	LOWVILLE	M1
8620	MC CADAM CHEESE CO., INC.	CHATEAUGAY	C1 C2 C5 C6 C7 C46 M3 W2 W15 W17 W2 1
5056	O-AT-KA MILK PRODUCTS COOP., INC.	BATAVIA	B1 D1 D4 D6 M1 M2 M4 M8 M9 M11 M12 M14
8071	POLLIO DAIRY PRODUCTS, INC.	CAMPBELL	C14 C17

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**FARM SEPARATED CREAM.

DAIRY PLANTS SURVEYED AND
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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
36-NEW YORK (CONT.)			
1548	QUEENS FARMS DAIRY, INC.	PIERREPONT MANOR	D1 D4 M8 M9
8077	SORRENTO CHEESE CO., INC.	BUFFALO	C14 C15 C17 C18 M2 M3 W2 W3
5950	SORRENTO CHEESE CO., INC.	GOSHEN	C17 M2 M3 W2
3077	STELLA CHEESE COMPANY, INC.	OGDENSBURG	C17 C18 C44
2631	STEUBEN FOODS, INC.	PRATTSBURG	D1 M8
37-N. CAROLINA			
77	ASHE COUNTY CHEESE, INC.	W. JEFFERSON	C1 C2 C3 C7 M3
38-NORTH DAKOTA			
8	**BOTTINEAU COOP. CREAMERY ASSN.	BOTTINEAU	B1 M1
25	*CASS CLAY CREAMERY, INC.	FARGO	B1 C12 D1 D6 M1 M2
19MI	CASS CLAY REC/ DICKENSON CHEESE	DICKINSON	M1
15	CASS CLAY RECEIVING STATION	JAMESTOWN	M1
29	CASS CLAY RECEIVING STATION	NEW SALEM	M1
26	CASS CLAY RECEIVING STATION CREAMERY	EDGELY	M1
96	CASS CLAY TUTTLE CREAMERY	TUTTLE	C3 M1 M3
21	DRAKE COOP CREAMERY	DRAKE	M1
22	ELGIN FARMERS CREAM & MILK SHIPPING ASSN	ELGIN	M1
92	EMMONS COUNTY CHEESE CORP.	STRASBURG	C3 M1 M2 M3 W1
45	HAZEN CHEESE COMPANY, INC.	HAZEN	M1
46	HEBRON COOP CREAMERY	HEBRON	M1
53	KNETTERS CHEESE COMPANY, INC.	LAKOTA	C1 C3 M3 W1
106	LAMOURE TRANSFER STATION	LAMOURE	M1
82	LAND O'LAKES, INC.	OAKES	M1
19	SELFRIDGE CHEESE CO.	DICKINSON	C3 M3
89	SELFRIDGE CHEESE CO.	SELFRIDGE	C3 M3
105	TRI COUNTY WEIGHING ASS'N STATION	WISHEK	M1
108	VALLEY CITY TRANSFER STATION	VALLEY CITY	M1
4	VALLEY DAIRY PRODUCTS, INC.	BEACH	C3 M3
109	WAHPETON TRANSFER STATION	WAHPETON	M1
94	WINGER CHEESE	TOWNER	C3 M3
31	**WOESTE CREAMERY	GLEN ULLIN	B1

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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
39-OHIO -----			
211	BIERY CHEESE CO.	LOUISVILLE	C19
101	BREWSTER DAIRY, INC.	BREWSTER	C2 C3 C4 M2 M3
19MI	CASS CLAY REC./DICKINSON REC.	DICKINSON	M1
36	CLOVERLAND DAIRY, INC.	FLUSHING	B1 M13
40	DAIRY FARM PRODUCTS	NEW BREMEN	M1 M2 M8
28	*DAIRY FARM PRODUCTS CO.	ORRVILLE	B1 D1 D4 D6 M1 M2 M7 M8 M13 M14
24	DIEHL, INC.	DEFIANCE	M1 M2 M8 M9 M11 S6 S20
903	HOLMES CHEESE CO.	MILLERSBURG	C4 M2 M3 W2
35	*LAND O'LAKES, INC.	KENT	B1 M2 M13
110	MICELI DAIRY PRODUCTS CO.	CLEVELAND	C14 C17 C18 M2 M3
410	MIDDLEFIELD CHEESE	MIDDLEFIELD	C4 M2 M3 W1 W2
1	NATIONAL FARMERS ORGANIZATION	MINSTER	M1
409	PEARL VALLEY CHEESE	FRESNO	C1 M1 M3
40-OKLAHOMA -----			
62	ASSOCIATED MILK PRODUCERS, INC.	OKLAHOMA CITY	D1 M2
30	ASSOCIATED MILK PRODUCERS, INC.	TULSA	B1 D1 D6
70	BURKEY CREAMERY	CUSHING	B1 B3 B5 B6 M5 M8 M13 M18
41-OREGON -----			
25	FARMERS COOPERATIVE CREAMERY	MCMINNIVILLE	B1 D1 D4 D6 D8 S24
41	LARSEN'S CREAMERY	OREGON CITY	B1
80	TILLAMOOK COUNTY CREAMERY ASSN.	TILLAMOOK	B1 C3 C7 D1 D4 D6 D8 D9 W1 W3
42-PENNSYLVANIA -----			
535	BEATRICE CHEESE, INC.	WHITEHALL	C1 C6 C10 C17 M3 M8 S3 W1 W2 W3
189	BEAVER MEADOW CREAMERY, INC.	DUBOIS	B1
84	BORDEN CO.	WELLSBORO	M1
440	CENTRAL PA MILK MARKETING COOP.	REEDSVILLE	M1

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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
42-PENNSYLVANIA (CONT.) -----			
573	DIETRICH'S MILK PRODUCTS, INC.	MIDDLEBURY CENTER	D1 D4 M1 M2 M7 M8 M9
242	DIETRICH'S MILK PRODUCTS, INC.	READING	B1 D1 D4 M1 M8
569	FARMERS CHEESE, INC.	NEW WILMINGTON	C17 C18 M3 W1
406	*HOLLY MILK COOPERATIVE	CARLISLE	B1 M1 M2 M8 M9 M13 M14
458	LEPRINO FOODS CO., INC.	SO. WAVERLY	C17 C38 M3 S1 S3 S4 S18 S23 S25 S27 S28 S29 S31 S40 S41 W1 W2 W3
221	MAYFAIR CREAMERY	SOMERSET	B1 B3 D1
46-SOUTH DAKOTA -----			
206	ASSOCIATED MILK PRODUCERS, INC.	FREEMAN	D1 M1 M2
256	ASSOCIATED MILK PRODUCERS, INC.	GREGORY	M1
208	ASSOCIATED MILK PRODUCERS, INC.	LAKE PRESTON	M1
229	BIG STONE CHEESE FACTORY	BIG STONE CITY	C17 C18 C34 M1 M2 M3
155	BLACK HILLS MILK PRODUCTS	RAPID CITY	M1 M2 M8 M9
231	ETHAN DAIRY PRODUCTS	ETHAN	C3 C7 C44 M3
232	EUREKA CHEESE FACTORY	EUREKA	M1
233	HOVEN DAIRY	HOVEN	C20 C21 C34 M2 M3 W15
156	LAND O'LAKES	SIOUX FALLS	M1
111	LAND O'LAKES INC.	VOLGA	C3 C17 M1 M2 M3
240	MAROLF DAKOTA FARMS CHEESE, INC.	STURGIS	C1 C2 C3 C7 C38 M1 M2 M3
237	MID-AMERICA DAIRYMEN, INC.	POLLOCK	C3 C17 C18 M1 M2 M3
212	ROSLYN CREAMERY COMPANY	ROSLYN	M1
119	TRIPP CREAMERY	TRIPP	C1 C2 M1 M3
234	VALLEY QUEEN CHEESE CO.	MILBANK	C1 C2 C3 C5 C6 C7 C44 C45 M1 M2 M3 M8 M9
238	VEBLEN CHEESE FACTORY	VEBLEN	C1 C2 C7 M3

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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
47-- TENNESSEE			
330	CUMBERLAND CREAMERY INC.	NASHVILLE	B1 B3 B5
318	DAIRYMEN, INC.	GREENVILLE	C1 C17 M1 M3
133	DAIRYMEN, INC.	LEWISBURG	B1 D1 M1 M2 M8
324	KRAFT FOODS	FAYETTEVILLE	C4 M3
326	PET INC.	GREENVILLE	M11
311	RUTHERFORD COUNTY COOPERATIVE	MURPHYSBORO	M3
48-- TEXAS			
925	AMERICANA FOODS	DALLAS	F8
1010	*ASSOCIATED MILK PRODUCERS, INC.	EL PASO	B1 D1 D4 D6 M2 M8 M9
905	ASSOCIATED MILK PRODUCERS, INC.	MUENSTER	C3 D1 M3 W2 W3
105	ASSOCIATED MILK PRODUCERS, INC.	STEPHENVILLE	C1 C2 C7 D1 M1 M2 M3 M8 W2 W3
908	*ASSOCIATED MILK PRODUCERS, INC.	SULPHUR SPRINGS	B1 D1 D6 M8 M10
49-- UTAH			
61	GOSSNER FOODS, INC.	LOGAN	B1 C1 C4 C6 C7
62	GOSSNER FOODS, INC.	LOGAN	M1
4	MORTENSEN FOOD PRODUCTS	NORTH SALT LAKE	B1
57	WESTERN DAIRYMEN COOPERATIVE, INC.	BEAVER	C1 C3 M3 W2
3	WESTERN DAIRYMEN COOPERATIVE, INC.	SMITHFIELD	B1 C3 C4 C7 M2
50-- VERMONT			
39	AGRI MARK	TROY	C1 C2 M3 W1 W2
19	CABOT FARMERS COOP.	CABOT	B1 C1 C12 M3 M4 S16 W19
15	GRAFTON VILLAGE CHEESE CO., INC.	GRAFTON	C1
24	INTERNATIONAL CHEESE CO.	HINESBURG	C1 C14 C17 C18 C41 M2 M3 M4 W19
40	KRAFT, INC.	MIDDLEBURY	C4 C31 M3 W2
41	LUCILLE FARM PRODUCTS, INC.	SWANTON	C17 C18 M3 W2
60	ST ALBANS COOP. CREAMERY	ST. ALBANS	B1 D1 D6 M1 M2 M8
25	VERMONT WHEY CO.	FAIRFAX	W2 W3 W5 W6 W7 W8 W9 W10 W11 W12 W13 W14 W15 W16 W17 W20

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DAIRY PLANTS SURVEYED AND
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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
50-VERMONT (CONT.) -----			
26	WYETH NUTRITONALS, INC.	MILTON	S15
51-VIRGINIA -----			
9410	VALLEY MILK PRODUCTS	STRASBURG	B1 D1 D6 M2 M8 M14
53-WASHINGTON -----			
190	BEATRICE CHEESE	SUMNER	C17 C18 C41 M2 W1 W2
77	COMMERCIAL CREAMERY	SPOKANE	B1
3	*DARIGOLD INC.	LYNDEN	D1 D6 M2
62	DARIGOLD INC.	SPOKANE	D1 M2
11	DARIGOLD, INC.	CHEHALIS	C1 C3 C7 D1 D4 D6 D8 M2 W3
48	DARIGOLD, INC.	ISSAQUAH	B1
72	OLYMPIA CHEESE CO.	OLYMPIA	C3 C7 C17 C18 M1
100	WASHINGTON CHEESE COMPANY	MT. VERNON	C3 C7
55-WISCONSIN -----			
814	A STURM & SONS, INC.	MANAWA	D2
363	A-G COOP CREAMERY	ARCADIA	C1 C3 M1 M3 W2 W3 W7 W16 W17
358	ALCAM CREAMERY CO.	RICHLAND CENTER	B1
863	ALTO DAIRY / BLACK CREEK DIVISION	BLACK CREEK	C1 C2 C5 C30 M1 M3 W1 W2
112	ALTO DAIRY COOP	WAUPUN	C3 C5 C6 C7 C17 M1 M2 M3 W2 W3
2108	ARPIN DAIRY	ARPIN	C18
1949	ASSOCIATED MILK PRODUCERS, INC.	ABBOTTSFORD	C1 C2 M3
226	ASSOCIATED MILK PRODUCERS, INC.	BLAIR	C3 M1
43	ASSOCIATED MILK PRODUCERS, INC.	COON VALLEY	M1
1074	ASSOCIATED MILK PRODUCERS, INC.	HILLSBORO	C6 M1 M3 W2 W15 W16 W20
301	ASSOCIATED MILK PRODUCERS, INC.	JIM FALLS	C3 D1 M1 M3
152	ASSOCIATED MILK PRODUCERS, INC.	MADISON	C3 M3 W1 W2

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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION

55-WISCONSIN (CONT.)			

88	ASSOCIATED MILK PRODUCERS, INC.	PRAIRIE DU CHIEN	M1
1	ASSOCIATED MILK PRODUCERS, INC.	TURTLE LAKE	D1 M1 M2
910	AURICCHIO CHEESE, INC.	DENMARK	C18 C20 C21 C42 M2 M3
1639	AURICCHIO CHEESE, INC.	PULASKI	C20 C21 C42 M2 M3
428	BAKER CHEESE FACTORY, INC.	ST. CLOUD	M1 M2 M3
123	BEATREME FOODS CO.	BELOIT	M1 M2 M8 M9
777	BEATREME FOODS CO.	VESPER	S7
145	BEATRICE CHEESE, INC.	DORCHESTER	M1
501	BEATRICE CHEESE, INC.	MARSHFIELD	C1 C2 C3 C7 C17 D1 M1 M2 M3 W2 W3
155	BEATRICE CHEESE, INC.	SEYMOUR	C1 C2 C4 C7 M1 M2 M3 W1 W2
10	BEATRICE FOODS CO.	MENOMONIE	B1 D1 D2 D3 D4 D6 D8 M1 S6 S7 S21
140	BEECHWOOD CHEESE	ADELL	C2 C5 C6 C7 M3
1855	BLUE MOON CHEESE CO., INC.	THORP	C16 C36 M1 M2 M3
669	BRANCH CHEESE CO.	BRANCH	C3 C17 M2 M3
2008	BRANDLI CHEESE CO.	MAUSTON	C1 C5 C6 C7 M3
298	BURNETT DAIRY COOP. ASSN.	GRANTSBURG	C1 C2 C7 C17 C18 C42 M1 M2 M3 W1 W2
1700	CADY CHEESE, INC.	WILSON	C1 C2 C7 M3
740	CARNATION CO.	OCONOMOWOC	M1 S4 S7 S13
1710	CARR VALLEY CHEESE FACTORY	LAVALLE	C1 M3
257	CASSEL GARDENS FARMERS COOP.	MARATHON	C3 M3
671	CEDAR GROVE CHEESE FACTORY	PLAIN	C2 C3 C6 C7 M3
160	CHALET CHEESE COOP	MONROE	C1 C4 C5 C8 M3
1109	CHASEBURG COOP CREAMERY	CHASEBURG	C1 C3 M1
1440	CHERRY GROVE CHEESE	EDGAR	C1 C2 M3
559	CHURNY COMPANY, INC.	MERRILL	C10 C44
1477	CLOVER BELT CHEESE FACTORY	EDGAR	C2 C6 C7 M3
451	CLOVERLEAF CHEESE, INC.	STANLEY	C1 C2 C7 M3
648	CRYSTAL LAKE CHEESE FACTORY	COMSTOCK	C2 C5 C6 C7 C8 C37 M3
289	DAIRY MAID COOPERATIVE	AUGUSTA	C3 M1 M3 W1
8822	DMV RIDGEVIEW	LACROSSE	W5
252	DMV RIDGEVIEW	WHITEHALL	C17 M1 M2
1349	DUPONT CHEESE FACTORY	MARION	C1 C2 C7 M3

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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION

55-WISCONSIN (CONT.)			

1955	EAU GALLE CHEESE FACTORY	DURAND	C20 C21 M1 M2 M3 W1
493	EDELWEISS CHEESE CO., INC.	MARSHFIELD	C1 C2 C3 C7 M3
356	ELLSWORTH COOPERATIVE CREAMERY	ELLSWORTH	B1 C3 M1
353	F & A DAIRY PRODUCTS	DRESSER	C17 C18 M1 M2 M3
101	FARMERS CREAMERY CO.	BANGOR	M1
1355	FENNIMORE BRANCH CHEESE CORP.	FENNIMORE	C1 C2 C4 C7 M3
1937	FENNIMORE CHEESE CO.	FENNIMORE	C1 C2 C4 M3
778	FOREMOST WHEY PRODUCTS	PLOVER	W2 W3 W6 W7 W8 W9 W10 W11 W12 W13 W14 W15 W16 W17 W22
2201	FRIGO CHEESE CORP.	LENA	C14 C15 C17 C18 C20 C21 M1 M2 M3
1401	FRIGO DIVISION OF MORGAN	OCONTO FALLS	C2 C7 C20 C21 C45 M1 M2 M3 M18 W1
1575	GAD CHEESE FACTORY	MEDFORD	C1 C3 M3
204	GALLOWAY WEST	NEW LONDON	C4 M2 M3 W2 W15 W16
3	GALLOWAY WEST CO.	FOND DU LAC	C11 D1 D4 D9 M1 M2 M10 S37 W3
375	GEHLS GUERNSEY FARMS	GERMANTOWN	M1 M2
1853	GOLDEN GUERNSEY DAIRY	CHILTON	C17 C18 M2 M3 M8
7	GOLDEN GUERNSEY DAIRY COOP	SPARTA	D1 D4 M1 M2 M7 M8 M9
184	GOLDEN GUERNSEY DAIRY COOP.	WAUKESHA	M1 M2 M7
653	GRAF CREAMERY, INC.	ZACHOW	B1 B2 B6 M1 M2 M3 M13 M14 M15 M16 M18 M19
151	GRAND MEADOW CHEESE	STRATFORD	C1 C2 C3 M3
267	GRANDE CHEESE CO.	BROWNSVILLE	M1 W1 W2 W3 W5 W6
93	GRANDE CHEESE CO.	DARLINGTON	M1
24	GRANDE CHEESE CO.	ELROY	M1
213	GRANDE CHEESE COMPANY	RUBICON	C17 C18 C20 C21 M1 M3
304	GRASSLAND DAIRY PRODUCTS, INC.	GREENWOOD	B1 B6 M2 M3 M8 M13 M14 M15 M16 M18 M19 W2
1866	GREENWOOD MILK PRODUCTS	GREENWOOD	C1 C2 C3 C7 M3
86	H & H HAULERS	LADYSMITH	W1 M1

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION

55-WISCONSIN (CONT.)			

36	HAWTHORNE MELLODY DAIRY FARMS, INC.	WHITEWATER	F4 F15 M1 M2 M8 S16
676	HICKS CHEESE CO.	SHULLSBURG	C1 C3 C38 M3
1512	HILLSIDE CHEESE FACTORY	STRATFORD	C3 M1 M3
706	HILLSIDE DAIRY	STANLEY	C1 C2 M1 M3
326	HUSTLER'S COOP. CREAMERY	HUSTLER	M1
2175	KNAPP CREAMERY, INC.	KNAPP	C1 C2 C7 M3
1325	KRAFT FOODS, INC.	ANTIGO	C20 M1 M3
642	KROHN DAIRY PRODUCTS	LUXEMBURG	C1 C17 C18 M1 M2 M3 W15
291	LAKE-TO-LAKE DAIRY COOP.	DENMARK	C1 C2 C7 M1 M2 M3 W1 W2
398	LAKE-TO-LAKE DAIRY COOP.	KIEL	C1 C2 C5 C6 C7 M1 M3 W1 W2 W3
635	LAKESIDE CHEESE FACTORY	KIEL	C1 C2 M3 W1
295	LAND O'LAKES, INC.	MONDOVI	M1
376	LEVEL VALLEY DAIRY	WEST BEND	B1 B3 B5
1425	LIBERTY POLE DAIRY	VIROQUA	C3 M3
2158	LIVINGSTON CREAMERY CO.	LIVINGSTON	M1
292	LOV-IT CREAMERY, INC.	GREEN BAY	B1 B6 M13 M15
1039	LUGANO CHEESE CO., INC.	MONROE	C17 C18 M2 M3 W1
1522	LYNN DAIRY	GRANTON	C1 C2 C3 C7 C13 M2 M3
307	MADISON DAIRY PRODUCE CO.	MADISON	B1 B6 M13 M18
1012	MAPLE ISLAND	MEDFORD	D2 D11 S33
696	MAYER DAIRY, INC.	NEILLSVILLE	C1 C2 M3
1457	MEISTER CHEESE CO.	MUSCODA	C1 C2 C5 C6 C7 C20 C21 M3
300	MID-AMERICA DAIRYMEN, INC.	BLOOMER	C17 C18 M1 M2 M3 W1 W2
2048	MID-AMERICA DAIRYMEN, INC.	BOSCOBEL	C1 C2 C3 C7 C20 C21 M1 M3
956	MID-AMERICA DAIRYMEN, INC.	STRATFORD	M1
1241	MIDWAY COOP CHEESE FACTORY	CASHTON	C1 C2 C3 C7 M1 M3
1554	MILL CREEK CHEESE	ARENA	C5 C6 M3
436	MINDORO COOP. CREAMERY ASSN.	MINDORO	C1 C2 C7 M3
1648	MITCHELL CHEESE	PLYMOUTH	C17 C20 C21 M2 M3
2	MORNING GLORY FARMS	APPLETON	C17 C18 D1 M1 M2 M7 M8 S26
17	MORNING GLORY FARMS	GREEN BAY	C3 M3 W2

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION

55-WISCONSIN (CONT.)			

1950	MORNING GLORY FARMS	MARSHFIELD	C1 M1 M2 M3
197	MORNING GLORY FARMS	WITTENBERG	M1 M2 M8 M9 M14 M19
1433	MULLINS CHEESE	RIPLINGER	M1
1854	MULLINS CHEESE, INC.	MOSINEE	C1 C2 C3 M3 W2
1499	NASONVILLE DAIRY COOP.	MARSHFIELD	C1 C2 C3 C7 C41 M3
132	NATIONAL FARMERS ORGANIZATION	BENOIT	M1
842	NATIONAL FARMERS ORGANIZATION	CURTISS	M1
214	NATIONAL FARMERS ORGANIZATION	LANCASTER	M1
773	NATIONAL FARMERS ORGANIZATION	NEENAH	M1
794	NATIONAL FARMERS ORGANIZATION	SAUK CITY	M1
803	NATIONAL FARMERS ORGANIZATION	SOUTH WAYNE	M1
793	NATIONAL FARMERS ORGANIZATION	TOMAH	M1
2094	NEWBURG CORNER COOP. CHEESE	BANGOR	C1 C7 M3
1525	NORTH HENDREN COOP. DAIRY	WILLARD	C1 C2 C7 M3 W1
19	NORTHLAND FOODS	OWEN	S6 S7
153	PARK CHEESE COMPANY, INC.	BROWNSVILLE	M1
1539	PLEASANT VIEW CHEESE FACTORY, INC.	APPLETON	C1 C2 M1 M3
1271	PLEASANT VIEW COOP. DAIRY	MEDFORD	C1 C2 C7 M1 M2 M3
1784	RABER FOODS, INC.	THORP	C3 C4 M1 M2 M3 W1
1061	ROSEWOOD DAIRY, INC.	ALGOMA	M1
1156	ROY'S SANITARY DAIRY	MONROE	B1 B6 M2 M3 M13 M14 M18
201	S & R - ELLISVILLE DAIRY CORPORATION	LUXEMBURG	C1 C2 C7 C17 M1 M2 M3
1785	S & R CHEESE CORP.	PLYMOUTH	C17 C18 C20 C21 M2
343	SAFEWAY STORES, INC.	DURAND	D2
730	SCHMITZ BEAR VALLEY CHEESE FACTORY	HILL POINT	C1 M3
279	SCHNEIDER CHEESE	WALDO	M1 M2 M3
249	SCHOOL GROVE CHEESE FACTORY	BRILLION	C1 C38 M3
636	SILVER & LEWIS CHEESE CO.	MONTICELLO	C5 C6 M2
1285	STAR VALLEY CREAMERY CO.	SOLDIERS GROVE	C3 M3
2144	STELLA CHEESE COMPANY, INC.	CUMBERLAND	C17 C18 C20 C21 C34 C42 M1 M2 M3 W1
475	SUEMNICHTS CHEESE	REEDSBURG	C17 C18 M1 M2 M3
1608	SUMMIT CHEESE INC.	WILSON	C3 M1 M3
1130	SWISS VALLEY FARMS	SOLDIERS GROVE	C3 M3
246	SYLVESTER WHEY PRODUCTS	JUDA	B1

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
55-WISCONSIN (CONT.)			
630	THIRY DAEMS CHEESE FACTORY	LUXEMBURG	C17 M1 M2 M3
1718	TOLIBIA CHEESE-WRIGHTSTOWN DIVISION	WRIGHTSTOWN	M1
341	TOLIBIA CHEESE, INC.	FOND DU LAC	C16 C17 C18 C20 C21 C36 M2 M3 W1 W2
1434	TONET FARMERS COOP.	LUXEMBURG	C1 C2 C7 M3
1508	TWIN TOWN CHEESE FACTORY, INC.	ALMENA	C3 C16 C17 C18 C20 C21 C36 C45 M1 M2 M3 W1 W2 W3 C2 C3 C7 M3 B1 C1 C13 M1 M3 M7 M13
1606	WELCOME DAIRY	COLBY	C1 C3 C7 C41 C46
372	WESTBY COOP. CREAMERY	WESTBY	M1 M3
1410	WEYAUWEGA MILK PRODUCTS	WEYAUWEGA	C1 C6 C30 C31 M1 M2
905	WHITE CLOVER DAIRY, INC.	KAUKAUNA	C17 M1 M3 W2
240	WISCONSIN DAIRIES	ALMA CENTER	C1 C2 C3 C5 C7
399	WISCONSIN DAIRIES COOP.	BARRON	M1 M3
45	WISCONSIN DAIRIES COOP.	CLAYTON	C2 C7 C20 C21 C22 M1 M2 M3 W1 W2 W16 W21
294	WISCONSIN DAIRIES COOP.	COCHRANE	C2 C3 M1 M3 W2 W7 W16
1092	WISCONSIN DAIRIES COOP.	CONRATH	C6 M3 W1 W2
820	WISCONSIN DAIRIES COOP.	LANCASTER	C1 C2 C6 C7 M3 W1 W2 W15 W16
360	*WISCONSIN DAIRIES COOP.	REEDSBURG	B1 D1 D6 D9 M1 M2 M3 M7 M8 M13 M14 M16
107	WISCONSIN DAIRIES COOP.	RICHLAND CENTER	C3 M3 W1 W2 W3
361	WISCONSIN DAIRIES COOP.	SAUK CITY	D1 M1 M2 M7 M8
256	WISCONSIN DAIRIES COOPERATIVE	MILAN	C17 C18 M1 M2 M3 W2
1887	WISCONSIN DAIRY STATE CHEESE CO.	RUDOLPH	C1 C2 C3 M1 M3 W15
90	WISCONSIN HILL & VALLEY	CASHTON	C1 C2 C3 C7 M3
1631	WISKERCHEN CHEESE	AUBURNDALE	C1 C41 M1 M3
309	ZANDERS CREAMERY	CROSS PLAINS	B1

*USDA RESIDENT GRADING SERVICE PROVIDED.

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
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56-WYOMING

11	WESTERN DAIRYMEN COOPERATIVE, INC.	THAYNE	B1 C17 C18 M2
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SECTION II:

**LISTING OF PLANTS WHICH HAVE PROCESSING
OR PACKAGING OPERATIONS THAT
MEET USDA REQUIREMENTS FOR
FACILITIES AND SANITATION**

Codes shown below denote processing or packaging operations that meet USDA requirements for facilities and sanitation. Approval is limited to the designated kind of operation. Approval does not constitute eligibility for grading of finished products unless the bulk dairy products or dairy ingredients for packaging or processing are made by a USDA-approved plant. (See pp. 1 - 3 for codes indicating which products are eligible for USDA grading.)

If official inspection or grading service will be required on a "P" code product, contact the USDA National Field Director before the product is manufactured. Arrangements are needed for assurance that dairy ingredients were made by a USDA-approved plant.

*Plants approved for codes marked with a single asterisk are subscribing to the USDA Salmonella surveillance program, which monitors plant control by quarterly USDA sampling and testing of environmental samples, together with an established system of follow-up in the event of a positive result. This Salmonella surveillance program is limited to the testing of only environmental samples because products manufactured by "P" code plants may be produced with dairy ingredients from unapproved sources. Plant management may request Salmonella analysis of a plant's "P" code production provided that such production is produced under continuous USDA inspection. While this USDA monitoring implies a certain degree of safety, the relatively low level of official testing does not ensure the absence of Salmonella organisms in products manufactured in USDA-approved operations.

**Manufactured from vegetable oil. (Margarine made with animal fat ingredients is under the inspection of Meat and Poultry Inspection Operations, Food Safety and Inspection Service, USDA.)

Packaging and Processing-P

- P1 Packaging of butter
- P2 Processing and packaging of whipped butter
- *P3 Packaging of nonfat dry milk
- *P4 Packaging of instant nonfat dry milk
- *P5 Packaging of dry whole milk
- *P6 Packaging of dry infant formula
- *P7 Packaging of dry cream substitute
- *P8 Packaging of diet food
- P9 Processing and packaging of pasteurized process cheese, cheese food, or cheese spread
- P10 Packaging of cheese
- P11 Packaging of shredded, grated, or crumbled cheese
- P12 Shredding, grating, or crumbling of cheese
- P13 Processing and packaging of butteroil
- *P14 Drying of grated or shredded cheeses
- *P15 Packaging of dry dairy blend
- *P16 Dry blending and packaging of eggnog
- *P17 Blending and packaging of dry food products
- *P18 Drying of whey caseinate blend
- P19 Processing and packaging of cold-pack cheese, cold-pack cheese food, or cold-pack cheese spread

- **P20 Packaging of margarine
- *P22 Conversion of casein and drying of caseinate
- *P23 Drying of pasteurized process cheese, cheese food,
or cheese spread
- *P24 Packaging of dry pasteurized process cheese or cheese food
- *P26 Processing of starch
- P27 Dehydrating and packaging of cottage cheese
- P28 Processing and packaging of liquid infant formula
- *P29 Processing and drying of whey
- *P30 Processing and packaging of dry milk protein products

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
01- ALABAMA -----			
5602	NATIONAL PACKAGING CO., INC.	DECATUR	P7
3547	SUNNYLAND REFINING CO.	BIRMINGHAM	P1
04- ARIZONA -----			
15	UNITED DAIRYMEN OF ARIZONA	TEMPE	P1
06- CALIFORNIA -----			
112	ADVANCED BLENDING CORP.	MODESTO	P3 P15 P17
649	CALIFORNIA COOPERATIVE CREAMERY	PETALUMA	P1 P10
2988	CONSOLIDATED DAIRY PRODUCTS, INC.	LOS ANGELES	P1
2	CRYSTAL CREAM AND BUTTER CO.	SACRAMENTO	P1
6	*DAIRYMAN'S COOP. CREAMERY ASSN.	TULARE	P1
31	DANISH CREAMERY ASSN.	FRESNO	P1
53	FOSTER FARMS DAIRY	MODESTO	P1
3500	GARDENIA CHEESE	SOUTHGATE	P11
3493	GILT EDGE CREAMERY	SAN FRANCISCO	P1
229	MASSON CHEESE CORP.	VERNON	P14
114	PACIFIC CHEESE	HAYWARD	P10
748	SAN JOAQUIN VALLEY DAIRYMEN	LOS BANOS	P1
117	WYNN FOODS	EXETER	P1
391	WYNN FOODS	EXETER	P9
13- GEORGIA -----			
310	THERMO PAC, INC.	STONE MOUNTAIN	P9
16- IDAHO -----			
16	DAIRYMEN'S CREAMERY ASSN., INC.	CALDWELL	P1
18	EE-DA-HOW SPECIALTIES	JEROME	P2 3 P2 4
17- ILLINOIS -----			
65	BERKSHIRE FOODS, INC.	CHICAGO	P1

*USDA RESIDENT GRADING SERVICE PROVIDED.

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
17- ILLINOIS (CONT.) -----			
2650	CARNATION CO.	JACKSONVILLE	P7
56	DANISH MAID BUTTER CO.	CHICAGO	P2
267	DEAN FOODS CO.	PECATONICA	P7 P17
135	DEAN FOODS CO.	ROCKFORD	P7
582	NAUVOO CHEESE COMPANY	NAUVOO	P10
511	TATE CHEESE CO., INC.	VALLEY CITY	P9
18- INDIANA -----			
61	DAIRY FARM PRODUCTS GOSHEN MILK DIV.	GOSHEN	P1 P2
19- IOWA -----			
105	*ASSOCIATED MILK PRODUCERS, INC.	MASON CITY	P4
96	ASSOCIATED MILK PRODUCERS, INC.	SIBLEY	P3 P4
305	BEATRICE CHEESE	FREDERICKSBURG	P2 9
23	CARNATION COMPANY	WAVERLY	P4 P7 P8
324	SWISS VALLEY FARMS	ST. OLAF	P10
20- KANSAS -----			
350	*MID-AMERICA DAIRYMEN, INC.	SABETHA	P1
428	SEKAN CHEESE COMPANY	GIRARD	P9
24- MARYLAND -----			
19	*MARYLAND-VIRGINIA MILK PRODUCERS ASSN.	LAUREL	P1
26- MICHIGAN -----			
765	BUTTERBALL FARMS	GRAND RAPIDS	P1 P2
17	DEAN FOODS CO.	WAYLAND	P17
303	KALAMAZOO CREAMERY CO.	KALAMAZOO	P1
608	MICHIGAN MILK PRODUCERS ASSN.	CONSTANTINE	P1
611	ROSS LABORATORIES	STURGIS	P6 P2 8
783	WIN SCHULER FOODS, INC.	MARSHALL	P9 P19

*USDA RESIDENT GRADING SERVICE PROVIDED.

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
26-MICHIGAN (CONT.) -----			
258	WYETH LABORATORIES	MASON	P2 8
27-MINNESOTA -----			
160	ALL AMERICAN FOODS	MANKATO	P3 P4 P5 P8 P15 P17
161	ALL AMERICAN FOODS	MANKATO	P4 P5 P8 P15 P17
31	*ASSOCIATED MILK PRODUCERS, INC.	NEW ULM	P1 P2
46	BONGARDS CREAMERIES	NORWOOD	P9
547	LAND O'LAKES, INC.	BROWERVILLE	P1
148	MAPLE ISLAND, INC.	WANAMINGO	P3 P4 P5 P6 P17 P18 P24
484	MID-AMERICA DAIRYMEN, INC.	WINTHROP	P1 P13
339	NICOLLET FOOD PRODUCTS	NICOLLET	P15 P17 P18 P29
111	NORTHERN MILK PRODUCTS	FOSSTON	P17
636	PACE DAIRY FOODS CO.	ROCHESTER	P9 P10
653	SANDOZ NUTRITION	MINNEAPOLIS	P8 P16 P17 P23 P24 P26
562	SPRING VALLEY CHEESE	SPRING VALLEY	P10 P11 P12
671	WASECA FOODS	WASECA	P3 P4 P15 P17
128	WISCONSIN DAIRIES COOP.	PRESTON	P5 P15 P17
28-MISSISSIPPI -----			
59	MARATHON CHEESE CORP.	BOONEVILLE	P10
29-MISSOURI -----			
950	BERKSHIRE FOODS, INC.	INDEPENDENCE	P1
235	GOLDON VALLEY FOODS	CLINTON,	P9
481	JIANAS BROTHERS PACKAGING COMPANY	KANSAS CITY	P7 P17
576	SAFEWAY COMPANY	CARTHAGE	P10
597	SCHREIBER FOODS, INC.	CARTHAGE	P9 P19
144	SCHREIBER FOODS, INC.	CLINTON	P10
596	SCHREIBER FOODS, INC.	MONETT	P9

*USDA RESIDENT GRADING SERVICE PROVIDED.

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
31-NEBRASKA -----			
67	*MID-AMERICA DAIRYMEN, INC.	NORFOLK	P1
212	**WEST POINT DAIRY PRODUCTS, INC.	WEST POINT	P1
34-NEW JERSEY -----			
7068	NORTHFIELD CHEESE CO.	NORTHVALE	P9
36-NEW YORK -----			
3661	BYRNE DAIRY, INC.	SYRACUSE	P1
284	EMPIRE CHEESE, INC.	CUBA	P10 P11
344	MC CADAM CHEESE CO., INC.	HEUVELTON	P10
5056	O-AT-KA MILK PRODUCTS COOP., INC.	BATAVIA	P1 P9
3080	ONTARIO FOOD PRODUCTS	ALBION	P2 7
38-NORTH DAKOTA -----			
25	*CASS CLAY CREAMERY, INC.	FARGO	P1
39-OHIO -----			
109	BEATREME FOOD INGREDIENTS, INC.	COVINGTON	P7 P15 P18 P29 P30
211	BIERY CHEESE CO.	LOUISVILLE	P10 P19
36	CLOVERLAND DAIRY, INC.	FLUSHING	P1 P2
24	DIEHL, INC.	DEFIANCE	P7 P23 P24
214	GREAT LAKES CHEESE CO., INC.	NEWBURY	P10
155	L. K. BAKER CO.	GALENA	P7 P17
35	*LAND O'LAKES, INC.	KENT	P1
7	NABISCO BRANDS, INC.	SEVILLE	P17
76	NU-TEK FOODS, INC.	WAPAKONETA	P9
40-OKLAHOMA -----			
70	BURKEY CREAMERY	CUSHING	P13
607	WILSEY BENNETT OF OKLAHOMA	OKLAHOMA CITY	P1 P2

*USDA RESIDENT GRADING SERVICE PROVIDED.

**FARM SEPARATED CREAM.

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
41-OREGON -----			
41	LARSEN'S CREAMERY	OREGON CITY	P1
40	OREGON FREEZE DRY FOODS	ALBANY	P2 7
80	TILLAMOOK COUNTY CREAMERY ASSN.	TILLAMOOK	P1
42-PENNSYLVANIA -----			
535	BEATRICE CHEESE, INC.	WHITEHALL	P11
189	BEAVER MEADOW CREAMERY, INC.	DUBOIS	P1
229	DAIRY SALES CORPORATION	COATESVILLE	P1
526	DAIRYLAND SALES CO., INC.	PITTSBURGH	P9 P10
242	DIETRICH'S MILK PRODUCTS, INC.	READING	P14 P17 P2 3
100	FLEUR-DE-LAIT	NEW HOLLAND	P10
406	*HOLLY MILK COOPERATIVE	CARLISLE	P1
190	KELLERS CREAMERY	HARLEYSVILLE	P1
534	LAUBSCHER CHEESE CO., INC.	MERCER	P10 P12
221	MAYFAIR CREAMERY	SOMERSET	P1 P2 P13
46- SOUTH DAKOTA -----			
229	BIG STONE CHEESE FACTORY	BIG STONE CITY	P10
241	MAROLF DAKATO FARMS CHEESE, INC.	STURGIS	P10
255	NEW ZEALAND MILK PRODUCTS, INC.	SIoux FALLS	P15 P18 P22 P30
47-TENNESSEE -----			
330	CUMBERLAND CREAMERY INC.	NASHVILLE	P1 P13
322	TENNESSEE VALLEY CHEESE	MORRISON	P11 P12
48-TEXAS -----			
1010	*ASSOCIATED MILK PRODUCERS, INC.	EL PASO	P1
908	*ASSOCIATED MILK PRODUCERS, INC.	SULPHUR SPRINGS	P1
1806	MID-AMERICA DAIRYMEN, INC.	SCHULENBERG	P9

*USDA RESIDENT GRADING SERVICE PROVIDED.

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
49-UTAH			
61	GOSSNER FOODS, INC.	LOGAN	P10
4	MORTENSEN FOOD PRODUCTS	NORTH SALT LAKE	P1
63	MOUNTAIN FARMS, INC.	LOGAN	P10
60	NELSON RICKS CREAMERY CO.	SALT LAKE CITY	P10
44	SCHREIBER FOODS, INC.	LOGAN	P9
3	WESTERN DAIRYMEN COOPERATIVE, INC.	SMITHFIELD	P1 P10
50-VERMONT			
19	CABOT FARMERS COOP.	CABOT	P1
15	GRAFTON VILLAGE CHEESE CO., INC.	GRAFTON	P10
41	LUCILLE FARM PRODUCTS, INC.	SWANTON	P2 P11
51-VIRGINIA			
9410	VALLEY MILK PRODUCTS	STRASBURG	P1
53-WASHINGTON			
190	BEATRICE CHEESE	SUMNER	P11 P12
77	COMMERCIAL CREAMERY	SPOKANE	P1
11	DARIGOLD, INC.	CHEHALIS	P10
48	DARIGOLD, INC.	ISSAQUAH	P1
72	OLYMPIA CHEESE CO.	OLYMPIA	P10 P11 P12
100	WASHINGTON CHEESE COMPANY	MT. VERNON	P10
55-WISCONSIN			
814	A STURM & SONS, INC.	MANAWA	P4
82 7409	ARMOUR DAIRY PRODUCTS CO.	MONROE	P10
425	ASSOCIATED MILK PRODUCERS, INC.	PORTAGE	P9 P10 P11 P12
777	BEATREME FOODS CO.	VESPER	P7 P17
8-445	BEATRICE CHEESE INC.	WAUKESHA	P9
10	BEATRICE FOODS CO.	MENOMONIE	P3 P17
740	CARNATION CO.	OCONOMOWOC	P17
8822	DMV RIDGEVIEW	LACROSSE	P3 P15 P17
2201	FRIGO CHEESE CORP.	LENA	P10 P11

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION

55-WISCONSIN (CONT.)			
498	FROMAGERIES BEL, INC.	HILBERT	P9 P19
204	GALLOWAY WEST	NEW LONDON	P10
3	GALLOWAY WEST CO.	FOND DU LAC	P17
653	GRAF CREAMERY, INC.	ZACHOW	P1 P2
304	GRASSLAND DAIRY PRODUCTS, INC.	GREENWOOD	P1 P2 P20
6-437	GREAT LAKES CHEESE	PLYMOUTH	P10
8-0119	GREEN BAY CHEESE	GREEN BAY	P10 P11
271	HERNKE CHEESE CO.	HILBERT	P9 P19
826	KAUKAUNA CHEESE, WI. LTD. PARTNERSHIP	KAUKAUNA	P9 P10 P19
398	LAKE-TO-LAKE DAIRY COOP.	KIEL	P10
57	LAND O'LAKES, INC.	SPENCER	P9 P10 P23 P24
82865	LEMKE CHEESE CO., INC.	WAUSAU	P10
376	LEVEL VALLEY DAIRY	WEST BEND	P1 P13
292	LOV-IT CREAMERY, INC.	GREEN BAY	P1
307	MADISON DAIRY PRODUCE CO.	MADISON	P1
1012	MAPLE ISLAND	MEDFORD	P4 P5 P6 P8 P17
2919	MARATHON CHEESE	MEDFORD	P10
58	MARATHON CHEESE CORP	MARATHON	P10
707	MERKT CHEESE CO.	BRISTOL	P19
1785	S & R CHEESE CORP.	PLYMOUTH	P10
343	SAFEWAY STORES, INC.	DURAND	P4 P7
69	SAFEWAY STORES, INC.	LA CROSSE	P9 P10
162	SARGENTO CHEESE CO.	ELKHART LAKE	P10
248	SARGENTO CHEESE CO.	FOND DU LAC	P9 P11 P12
491	SARGENTO CHEESE CO.	PLYMOUTH	P9 P10 P11 P12
443	SCHREIBER FOODS, INC.	GREEN BAY	P9 P10
821	SCHREIBER FOODS, INC.	WISCONSIN RAPIDS	P9
217	SPRING VALLEY CHEESE	CHILI	P14
246	SYLVESTER WHEY PRODUCTS	JUDA	P1 P2
341	TOLIBIA CHEESE, INC.	FOND DU LAC	P10 P11
8-2287	TOLIBIA CHEESE, INC.	OOSTBURG	P11 P14
1606	WELCOME DAIRY	COLBY	P9 P10
360	*WISCONSIN DAIRIES COOP.	REEDSBURG	P1 P2
361	WISCONSIN DAIRIES COOP.	SAUK CITY	P3 P15
74	WOHLT CHEESE CORP.	FREMONT	P9
1008	WOHLT CHEESE CORP.	WEYAUWEGA	P9
309	ZANDERS CREAMERY	CROSS PLAINS	P1 P2

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DAIRY GRADING BRANCH

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Names, address and telephone number of personnel who may be contacted for inspection, grading, and laboratory services are listed below:

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LABORATORY SERVICE

Within AMS, the Science Division bears the responsibility for performing or coordinating the performance of laboratory analyses. AMS laboratory testing service for dairy and related products is available, upon request, to any plant, industry, or private organization that wants its products analyzed.

Samples may be sent directly without prearrangement, but should be accompanied by a request listing the tests desired and the name and address of the firm or person to be billed for the service. Upon request, results will be telephoned collect as soon as analyses are completed. The request should specify the telephone number and person to contact.

To request laboratory services and a schedule of the fees associated with product testing, contact:

Dr. Fred H. Pepper, Laboratory Director
Western Commodities Support Laboratory
Science Division
Agricultural Marketing Service, USDA
3570 North Avondale
Chicago, IL 60618
(312) 353-6525

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